Fastener Tightening Specifications

Application	Specification	
	Metric	English
Front Air Deflector to Front Fascia Retaining Screws	3 N·m	27 lb in
Front Bumper Fascia to Fender Retaining Bolts	10 N·m	89 lb in
Front Bumper Impact Bar to Chassis Retaining Bolts	22 N·m	16 lb ft
Front Bumper Impact Bar to Front End Module Retaining Bolts	5 N·m	35 lb in
Front Fascia Bracket Retaining Bolts	5 N·m	35 lb in
Radiator Grille to Front End Module Retaining Bolts	5 N·m	35 lb in
Rear Bumper Bracket to Rear Compartment Floor Retaining Bolts	58 N·m	43 lb ft
Rear Impact Bar Retaining Nuts	22 N·m	16 lb ft
Rear Bumper Fascia to Rear End Panel Retaining Screws	2 N·m	18 lb in
Rear Fascia Extension Retaining Screws	2 N·m	18 lb in
Rear Fascia to Rear Fascia Reflector Retaining Screw	2 N·m	18 lb in
Front Fascia Upper Fasteners	5 N·m	18 lb in

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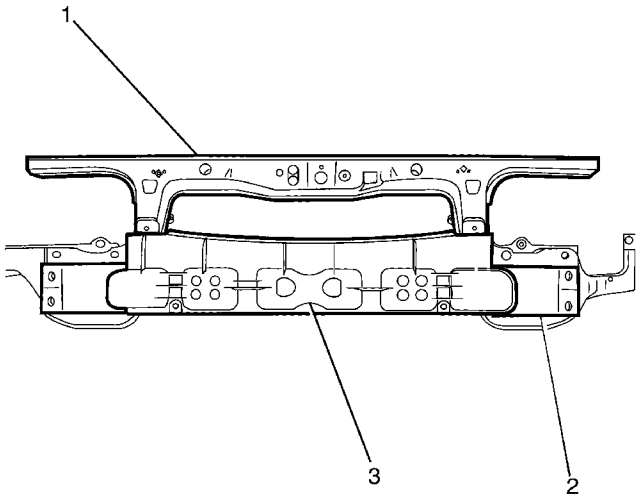
Energy Absorber Damage



Important: Take note of the following statements:

- Do not try to repair a damaged energy absorber.
- Replace the energy absorber if damaged.
- Do not apply heat to the energy absorber.
- Do not weld the energy absorber.

Important: Inspect the following components for signs of visible distortion:

- Inspect the bumper impact bar (2).
- Inspect the front end module (1).
- Inspect the energy absorber (3).
- Replace the energy absorber if damage is evident. Replace the energy absorber if a collision is so severe that the bumper impact bar does not return to its original position.

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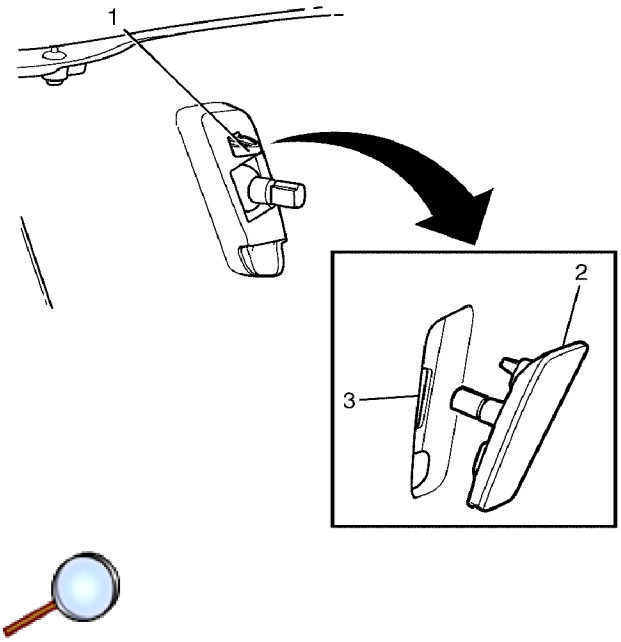
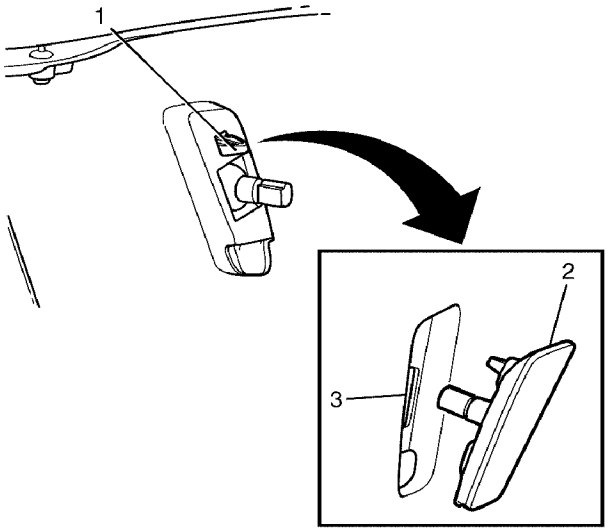
Front Bumper Fascia Reflector Replacement

Removal Procedure



1. Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement.
2. Disengage the reflector locator tab (1), removing the front fascia reflector (2) from the front bumper fascia assembly (3).

Installation Procedure



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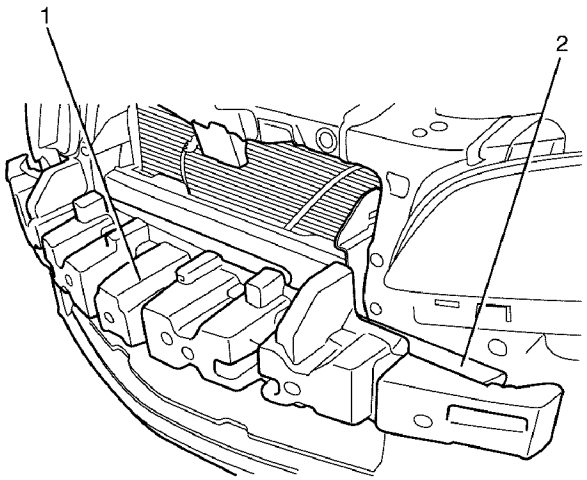
1. Install front fascia reflector (2) into the front bumper fascia assembly (3), engaging the reflector locator tab (1).
2. Install the front bumper fascia. Refer to Front Bumper Fascia Replacement.

Front Bumper Fascia Energy Absorber Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.



Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

Note: Failure to observe the following procedure when handling energy absorbers could cause personal injury.

- Do not apply heat to an energy absorber.
- Do not weld in the area of an energy absorber.
- Do not attempt to repair a damaged energy absorber. Always replace the damaged energy absorber with a new part.

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement.
3. Disengage and remove the front energy absorber (1) from the front bumper impact bar (2).

Installation Procedure

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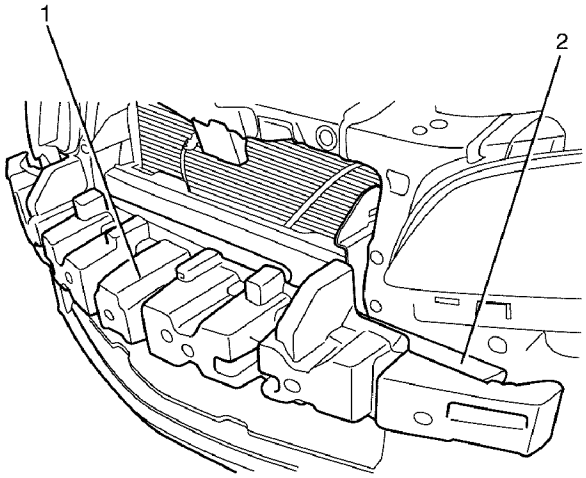


1. Engage the front energy absorber (1) onto the front bumper impact bar (2), ensuring it audibly engages.
2. Install the front bumper fascia. Refer to Front Bumper Fascia Replacement.
3. Lower the vehicle. Refer to Lifting and Jacking the Vehicle.

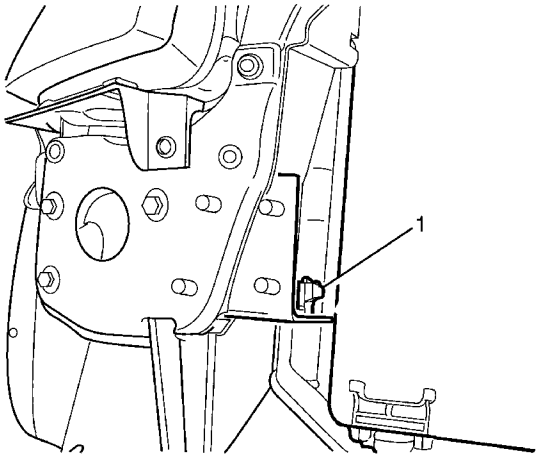
Front Bumper Impact Bar Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.

Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Remove the radiator air baffle and deflector. Refer to Front Air Deflector Replacement.
3. Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement.
4. Remove the front energy absorber. Refer to Front Bumper Fascia Energy Absorber Replacement.
5. Remove the washer solvent container. Refer to Windshield Washer Solvent Container Replacement.



6. Remove the ambient temperature sensor (1) by squeezing locking tabs and pushing sensor.

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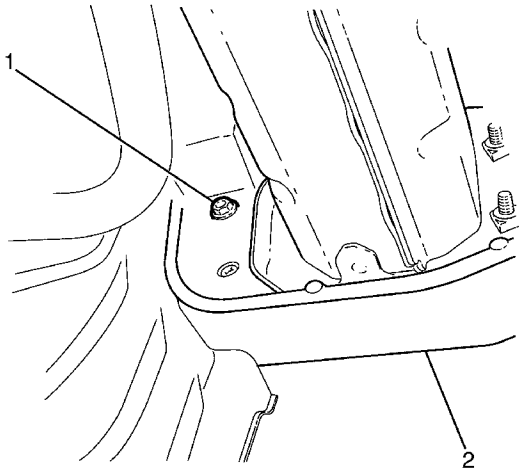
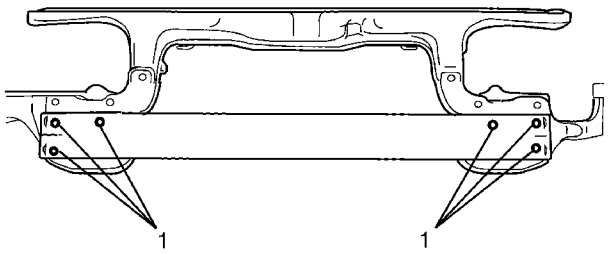


7. Remove the front bumper impact bar to front end module retaining bolt (1). Repeat for opposite side.

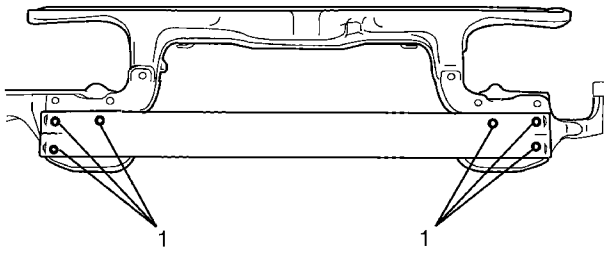


8. Remove the front bumper impact bar to front end module retaining bolts (1).
9. Remove the front bumper impact bar from the front end module.

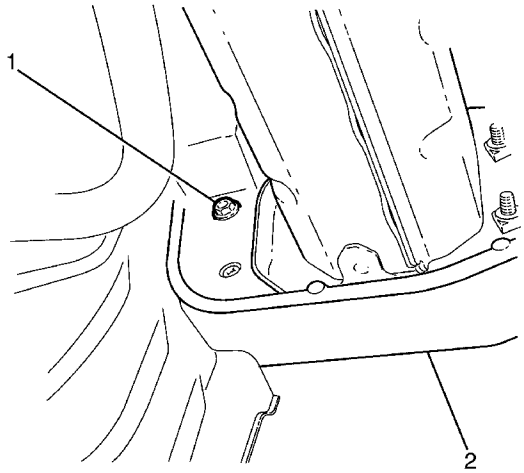
Installation Procedure

1. Install the front bumper impact bar to the front end module.

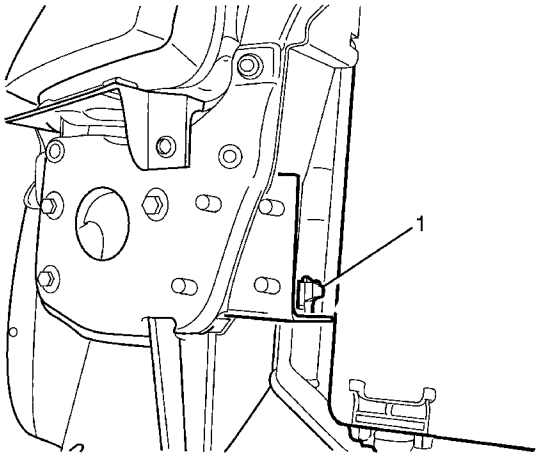
   Caution: Refer to Fastener Caution in the Preface section.



2. Install the front bumper impact bar to front end module retaining bolts (1).
   2.1. Install the inboard bolt on the right side first.
   2.2. Install the inboard bolt on the left side second.
   2.3. Install the remaining outboard bolts third and tighten in the above sequence to **22 N·m (16 lb ft)**.



3. Install the front bumper impact bar to front end module retaining bolt (1) and tighten to **4 N·m (35 lb in)**. Repeat for opposite side.

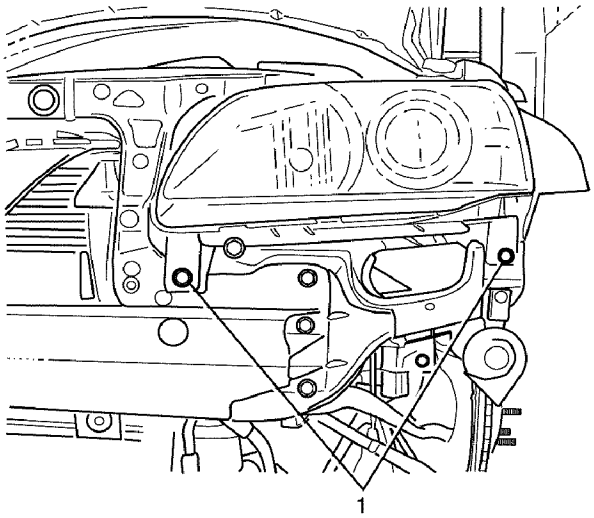


4. Install the ambient temperature sensor (1) by squeezing locking tabs and pushing sensor.
5. Remove the washer solvent container. Refer to Windshield Washer Solvent Container Filler Tube Replacement.
6. Install the front energy absorber. Refer to Front Bumper Fascia Energy Absorber Replacement.
7. Install the front bumper fascia. Refer to Front Bumper Fascia Replacement.
8. Install the radiator air baffle and deflector. Refer to Front Air Deflector Replacement.
9. Lower the vehicle.

Front Bumper Impact Bar Bracket Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.



Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

1. Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement.
2. Remove the front bumper fascia support bracket to front end module retaining bolts (1).
3. Remove the front bumper fascia support bracket from the vehicle.

Installation Procedure

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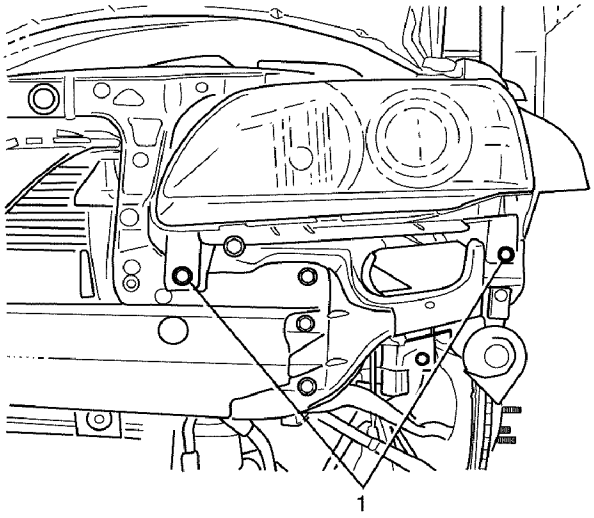


1. Install the front bumper fascia support bracket to the front end module.

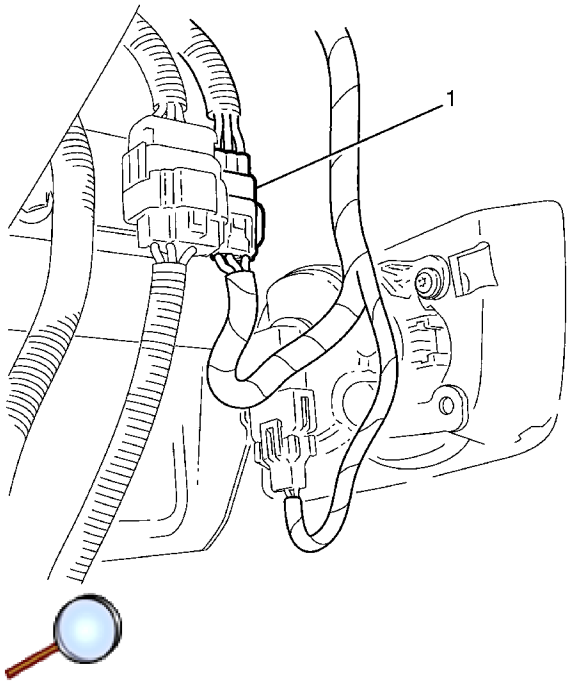
   Caution: Refer to Fastener Caution in the Preface section.

2. Install the front bumper fascia support bracket to front end module retaining bolts (1) and tighten to **4.5 N·m (39 lb in)**.
3. Install the front bumper fascia. Refer to Front Bumper Fascia Replacement.

Front Bumper Fascia Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.



Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Remove the front wheelhouse liner. Refer to Front Wheelhouse Liner Replacement.

   Repeat for opposite side.

3. Disconnect the front end module to front bumper fascia wiring harness (1).

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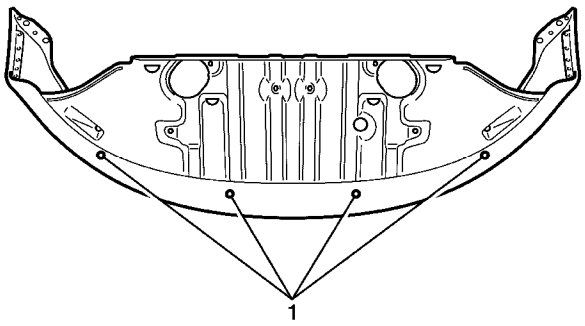
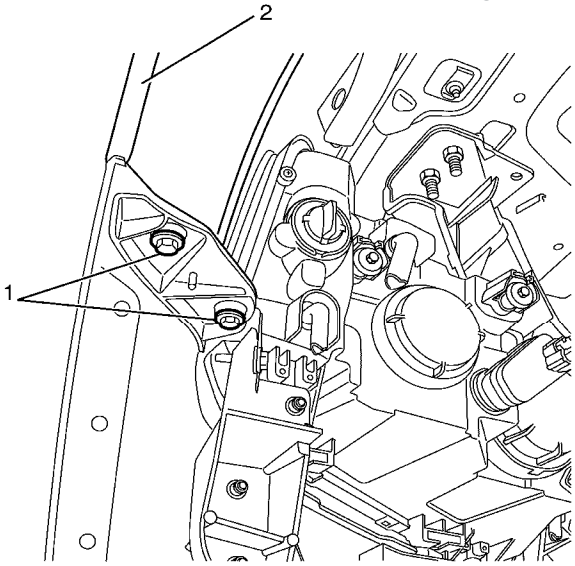
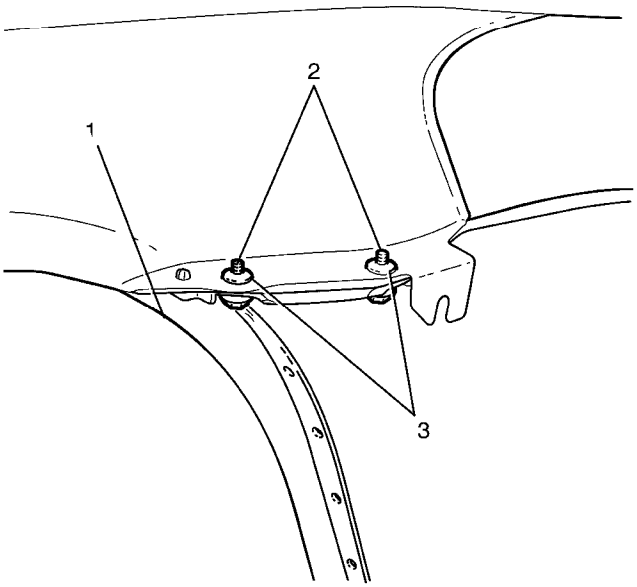


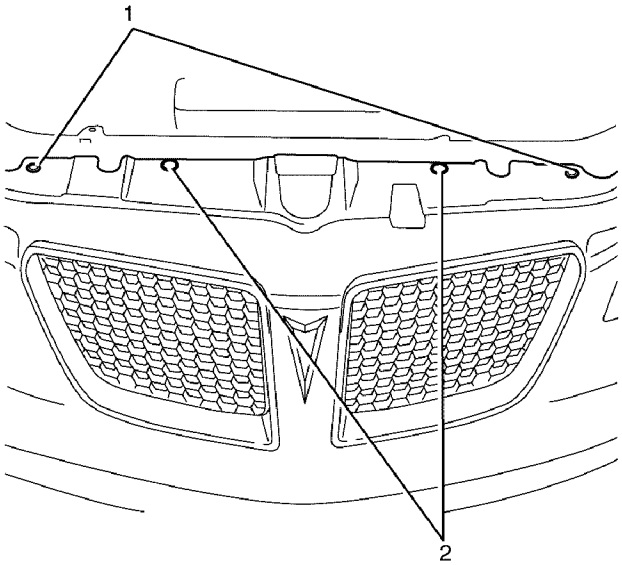
4. Remove the front air deflector retaining screws (1).



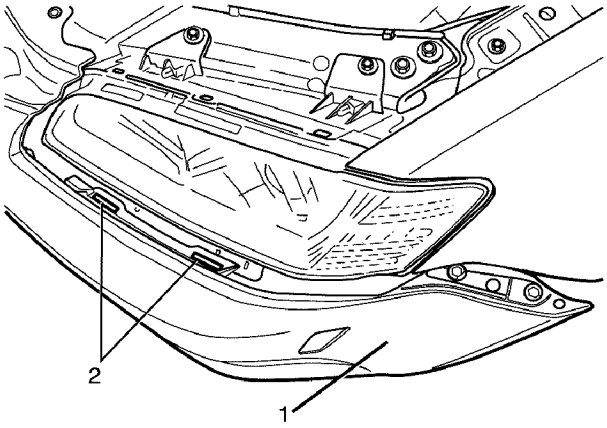
5. Loosen the front bumper fascia to fender retaining bolts (1).
6. Using suitable force, push the front bumper fascia to fender retaining bolts (1) upwards to disengage from the fender (2).



7. Disengage the front bumper fascia (1) from the key slots (2) in the front fender attachment points (3).
8. Lower the vehicle.

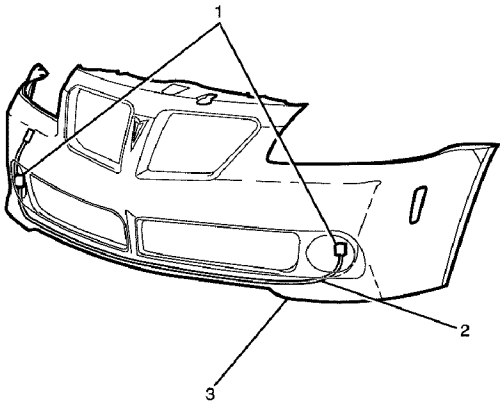


9. Remove the front bumper fascia to front end panel module upper fasteners (1).
10. Remove the front bumper fascia to front end panel module push-in retainers (2).



11. Disengage the front bumper fascia (1) from the front bumper fascia support bracket retaining tabs (2).
12. Remove the front bumper fascia (1) from the vehicle.

Disassembly Procedure



1. Remove the front bumper fascia radiator grille. Refer to Radiator Grille Replacement.
2. Remove the front bumper lower fascia grille. Refer to Front Bumper Lower Fascia Grille Replacement.

Repeat for opposite side.

3. Disconnect the front fog lamp electrical connectors (1).
4. Disengage and remove the electrical wiring harness (2) from the front bumper fascia (3).

   Repeat for opposite side.

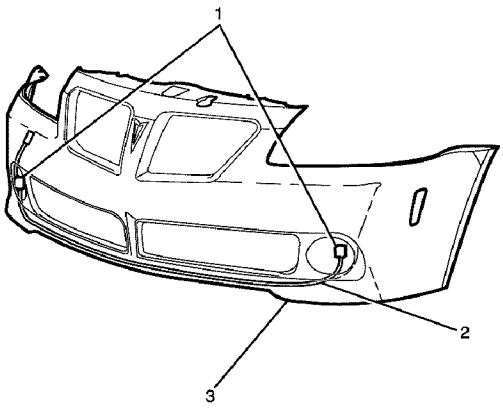
5. Remove the front bumper fascia reflector. Refer to Front Bumper Fascia Reflector Replacement.

   Repeat for opposite side.

6. Remove the front fog lamp. Refer to Front Fog Lamp Replacement.

   Repeat for opposite side.

Assembly Procedure



1. Install the electrical wiring harness (2) onto the front bumper fascia (3), engaging the guide clips (4).
2. Install the front fog lamp. Refer to Front Fog Lamp Replacement.

   Repeat for opposite side.

3. Connect the fog lamp electrical connectors (1).
4. Install the front bumper fascia reflector. Refer to Front Bumper Fascia Reflector Replacement.

   Repeat for opposite side.

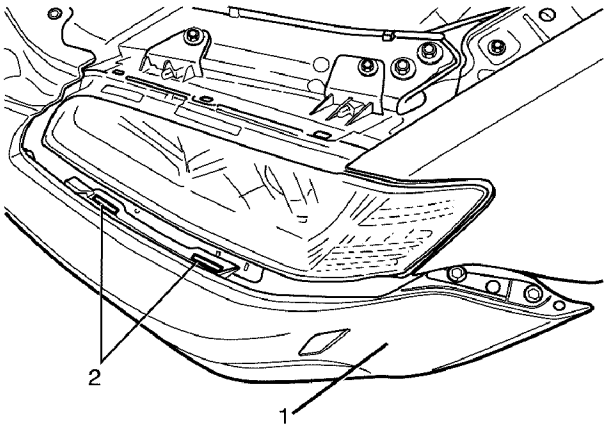
5. Connect the electrical connectors (2) to the front bumper fascia reflector.
6. Connect the front fog lamp electrical connectors (1) to the front fog lamps.
7. Install the front bumper fascia insert. Refer to Front Bumper Lower Fascia Grille Replacement.

Repeat for opposite side.

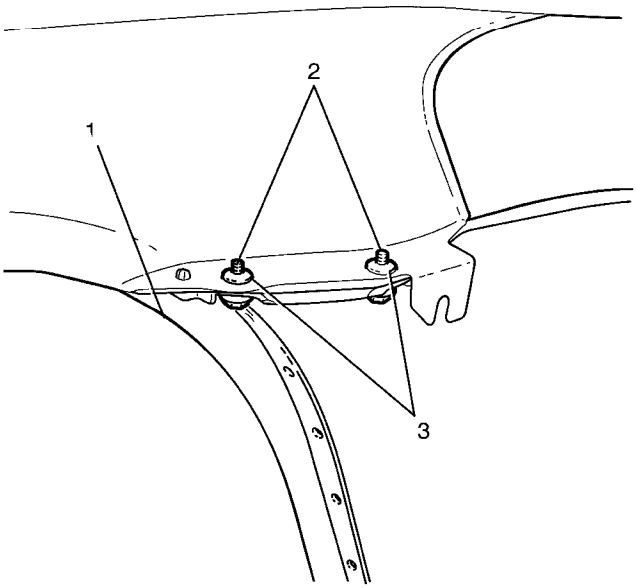
8. Install the front bumper fascia radiator grille. Refer to Radiator Grille Replacement.

   Repeat for opposite side.

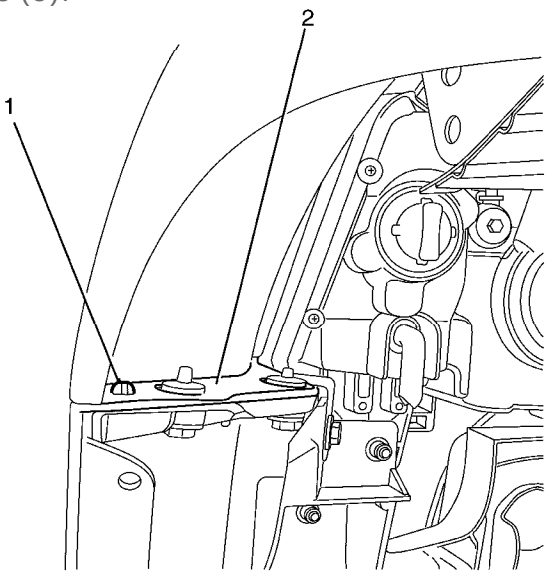
Installation Procedure



1. With the aid of an assistant, position the front bumper fascia to the vehicle.
2. Applying suitable pressure, engage the front bumper fascia (1) onto the front bumper fascia support bracket retaining tabs (2).
3. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.

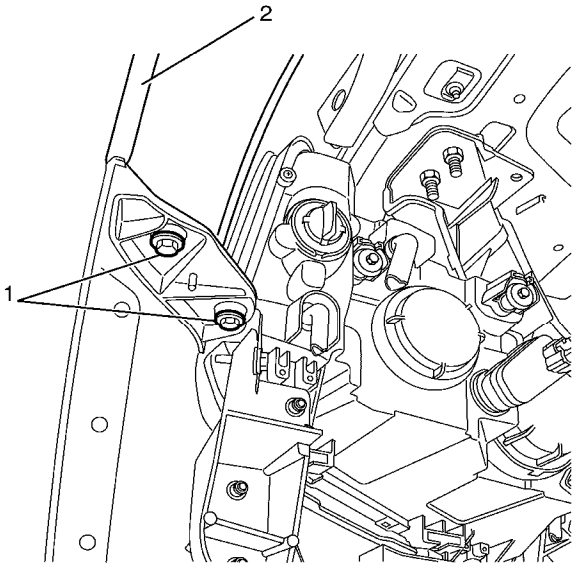


4. Engage the front bumper fascia (1) onto the key slots (2) in the front fender attachment points (3).



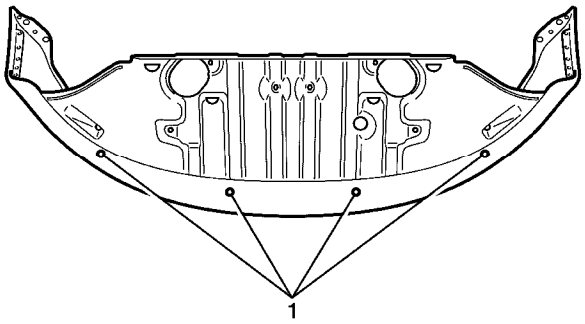
5. Align the locating pin (1) to the locating hole in the fender (2).
6. Push the front bumper fascia rearward in order to adjust.

Caution: Refer to Fastener Caution in the Preface section.

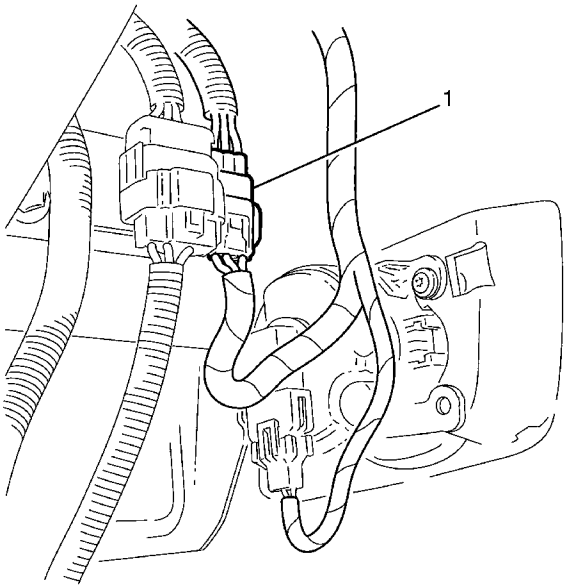


7. Engage the front bumper fascia to fender retaining bolts (1) into the fender (2) and tighten to **10 N·m (89 lb in)**.

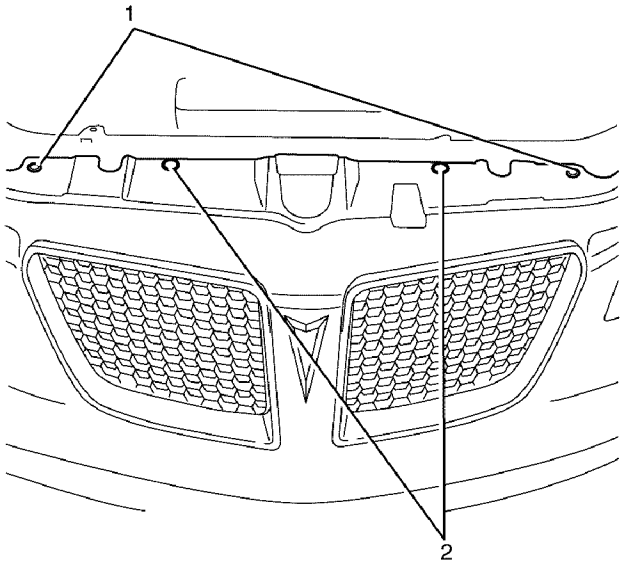
Caution: Refer to Component Fastener Tightening Caution in the Preface section.



8. Install the front bumper fascia to front air deflector retaining screws (1) and tighten to **3 N·m (27 lb in)**.



9. Connect the front end module to front bumper fascia wiring harness (1).



10. Install the front bumper fascia to front end module push-in retainers (2).
11. Install the front bumper fascia (3) to front end module retaining bolts (1) and tighten to **4.5 N·m (39 lb in)**.
12. Install the front wheelhouse liner. Refer to Front Wheelhouse Replacement.

    Repeat for opposite side.

13. Lower the vehicle.

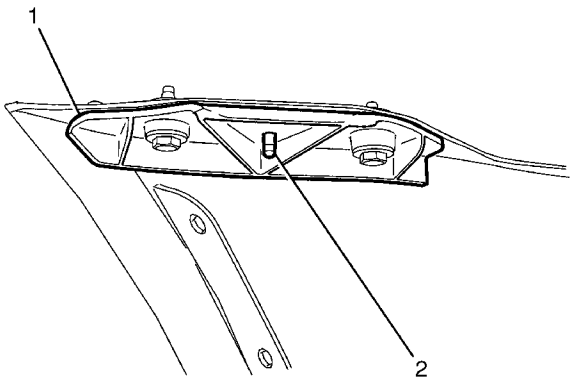
Front Bumper Fascia Reinforcement Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.

Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

1. Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement.



2. Remove the rivet (2) that secures the front bumper fascia reinforcement (1) to the front bumper fascia. The rivet must be discarded after removal.

   Discard the rivet.

3. Remove the front bumper fascia reinforcement (1) from the front bumper fascia.

Installation Procedure

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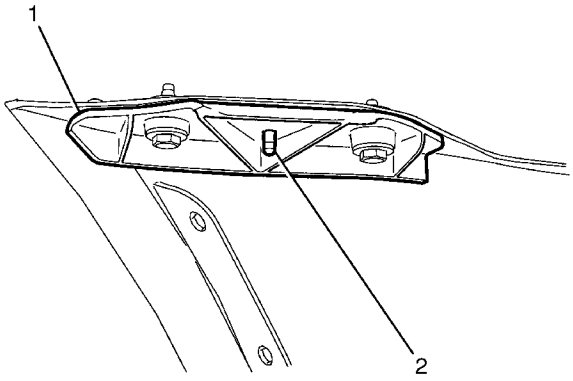


1. Position the front bumper fascia reinforcement (1) to the front bumper fascia.
2. Install the NEW rivet (2) to secure the front bumper fascia reinforcement to the front bumper fascia.
3. Install the front bumper fascia. Refer to Front Bumper Fascia Replacement.

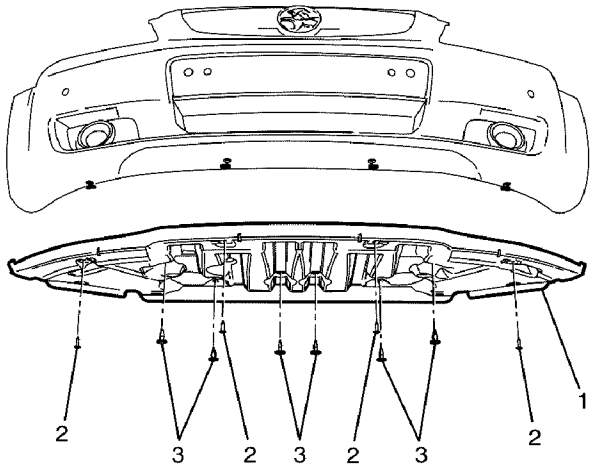
Front Air Deflector Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.

Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Remove the front wheelhouse liners. Refer to Front Wheelhouse Liner Replacement.



3. Remove the front air deflector to front bumper fascia retaining screws (2).
4. Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement.
5. Remove the front air deflector to front frame push-in retainers (3).
6. Remove the front air deflector (1).

Installation Procedure

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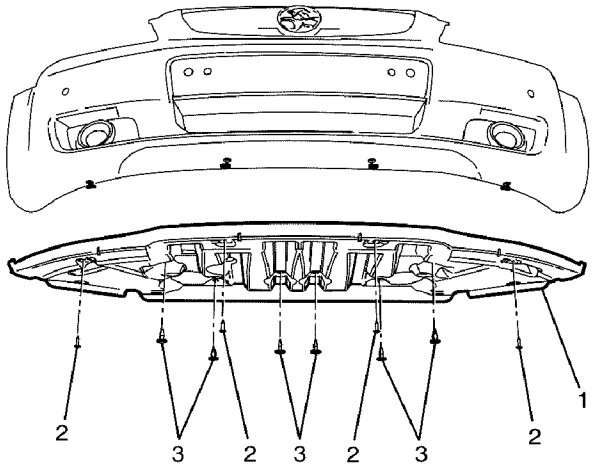


1. Position the front air deflector (1) to the vehicle.
2. Install the front air deflector to front frame push-in retainers (3).
3. Install the front bumper fascia. Refer to Front Bumper Fascia Replacement.

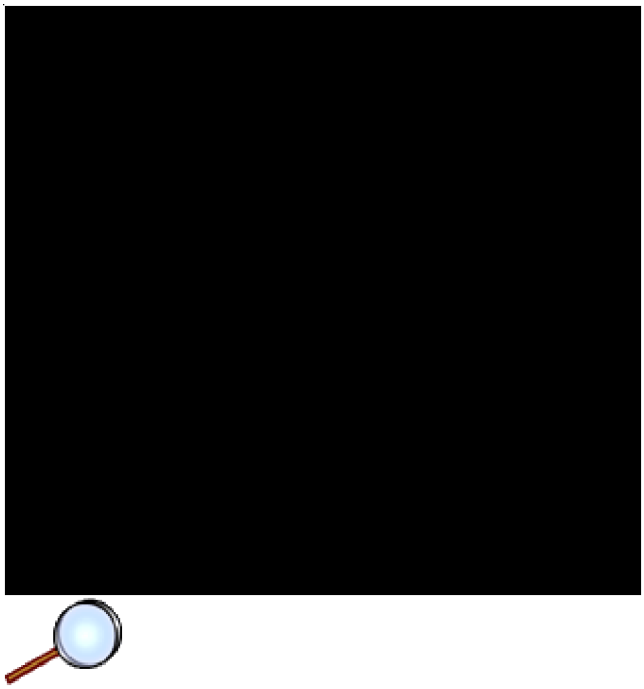
Caution: Refer to Fastener Caution in the Preface section.

4. Install the front air deflector to front bumper fascia retaining screws (2) and tighten to **3 N·m (27 lb in)**
5. Install the front wheelhouse liners. Refer to Front Wheelhouse Liner Replacement.
6. Lower the vehicle.

Rear Bumper Bracket Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.



Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

Note: When a suitable hold open device is being removed or installed, provide alternate support to avoid the possibility of damage to the vehicle or personal injury.

1. Open the rear compartment lid and hold open with a suitable brace.
2. Remove the rear compartment floor carpet. Refer to Rear Compartment Floor Panel Carpet Replacement.
3. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
4. Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement.
5. Remove the rear energy absorber. Refer to Rear Energy Absorber Replacement.
6. Remove the rear bumper impact bar. Refer to Rear Bumper Impact Bar Replacement.
7. Remove both the rear mufflers. Refer to Exhaust Muffler Replacement - Left Side and Exhaust Muffler Replacement - Right Side.
8. Remove the exhaust muffler heat shields. Refer to Exhaust Muffler Heat Shield Replacement - Right Side and Exhaust Muffler Heat Shield Replacement - Left Side.
9. Remove the rear bumper bracket retaining bolts (1) from the vehicle assembly (2).
10. Remove the rear bumper bracket (3) from the vehicle assembly (2).

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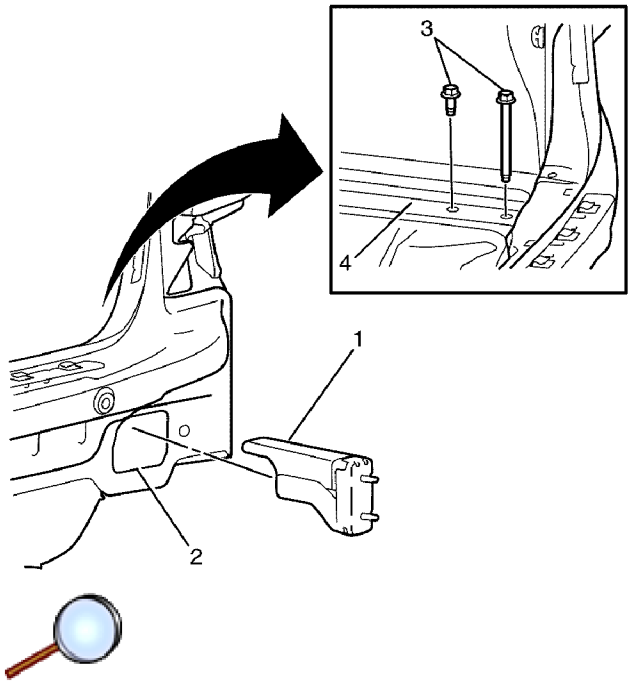
Installation Procedure



1. Install the rear bumper bracket (1) into the cavity in the end of the rear chassis rail (2).

   Caution: Refer to Fastener Caution in the Preface section.

2. Install the rear bumper bracket retaining bolts (3) through the rear compartment floor (4), securing the rear bumper bracket to the vehicle assembly (5) and tighten to **58 N·m (43 lb ft)**.
3. Install the exhaust muffler heat shields. Refer to Exhaust Muffler Heat Shield Replacement - Right Side and Exhaust Muffler Heat Shield Replacement - Left Side.
4. Install both the rear mufflers. Refer to Exhaust Muffler Replacement - Left Side and Exhaust Muffler Replacement - Right Side.
5. Install the rear bumper impact bar. Refer to Rear Bumper Impact Bar Replacement.
6. Install the rear energy absorber. Refer to Rear Energy Absorber Replacement.
7. Install the rear bumper fascia. Refer to Rear Bumper Fascia Replacement.
8. Lower the vehicle. Refer to Lifting and Jacking the Vehicle.
9. Install rear compartment floor carpet. Refer to Rear Compartment Floor Panel Carpet Replacement.
10. Remove the suitable brace and close the rear compartment lid.

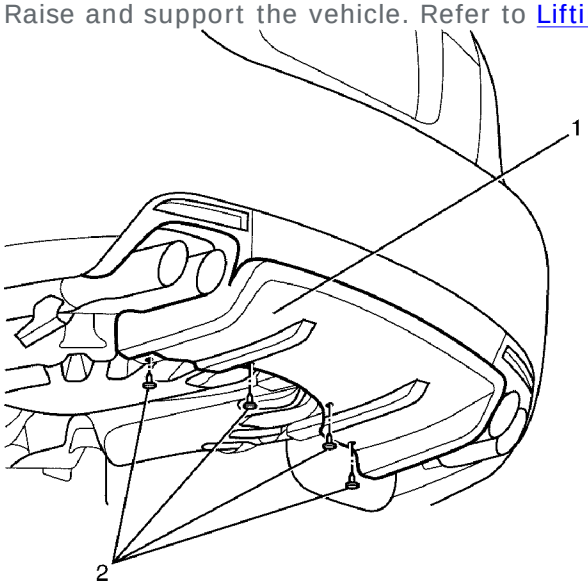
Rear Bumper Fascia Molding Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.

Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.



2. Remove the rear bumper fascia moulding retaining scrivets (2) from the rear bumper fascia moulding (1).

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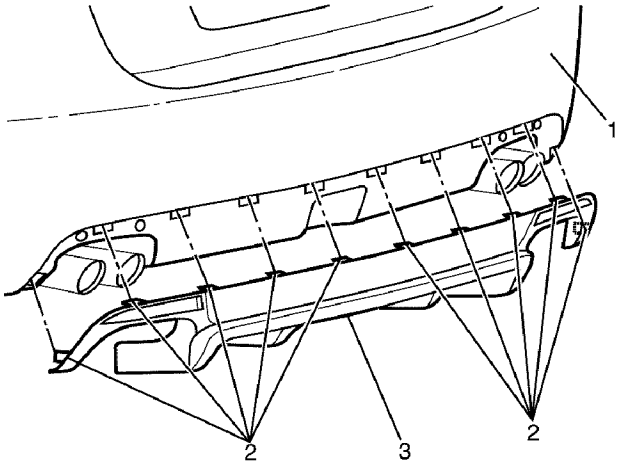
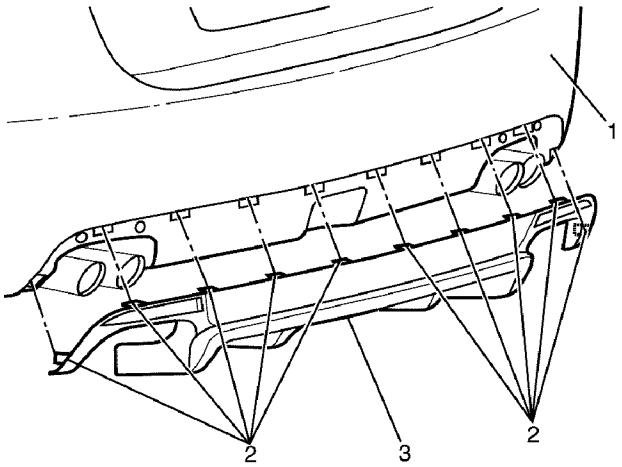


Note: Care should be taken not to damage the rear bumper fascia molding retaining clips (2).

3. Apply suitable pressure to the rear bumper fascia molding (3) at the rear bumper fascia molding retaining clips (2) and detach the rear bumper fascia molding (3) away from the rear bumper fascia (1).

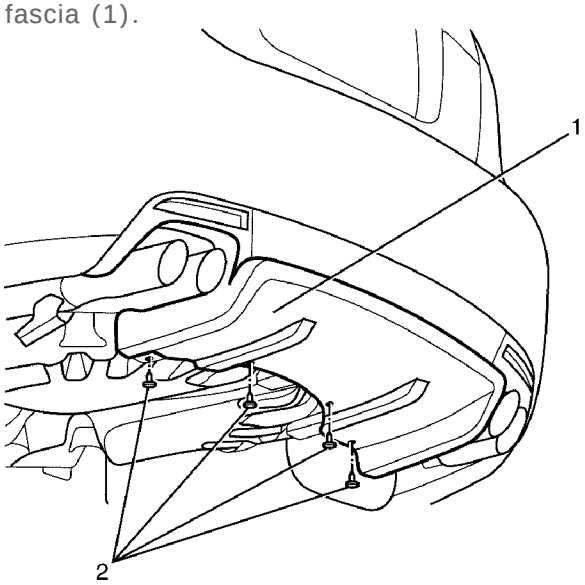
Installation Procedure



Note: Align the rear bumper fascia molding retaining clips (2) with the rear bumper fascia (1).

Note: Listen for an audible click to confirm correct installation of the rear bumper fascia molding retaining clips (2).

1. Install the rear bumper fascia molding (3) to the rear bumper fascia (1) and apply suitable pressure to engage the rear bumper fascia molding retaining clips (2) to the rear bumper fascia (1).

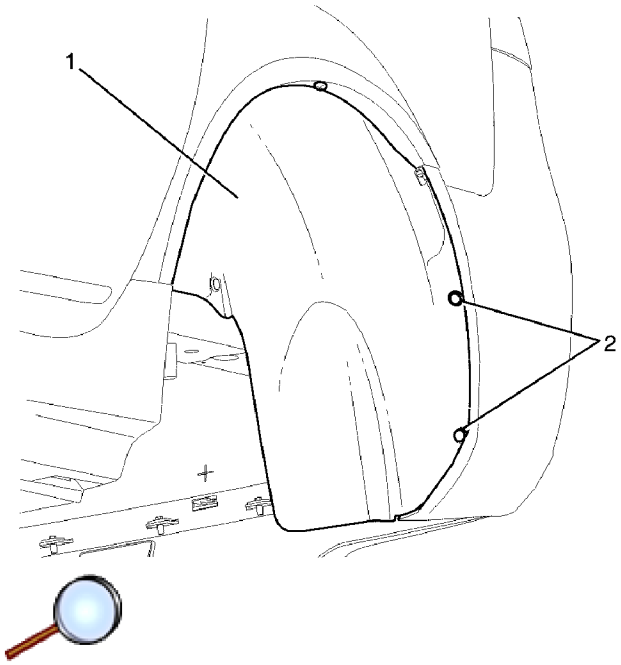


2. Install the rear bumper fascia moulding retaining scrivets (2) to the rear bumper fascia moulding (1).

Rear Bumper Fascia Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.



Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Remove the rear wheelhouse liner (1) to rear bumper fascia retaining scrivets (2). Repeat for the opposite side.

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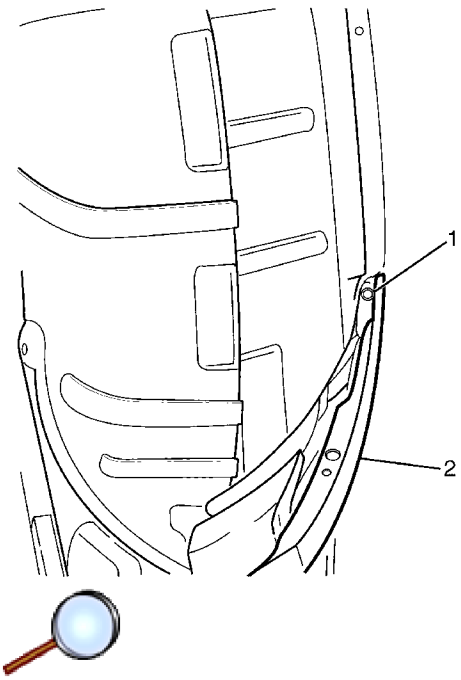
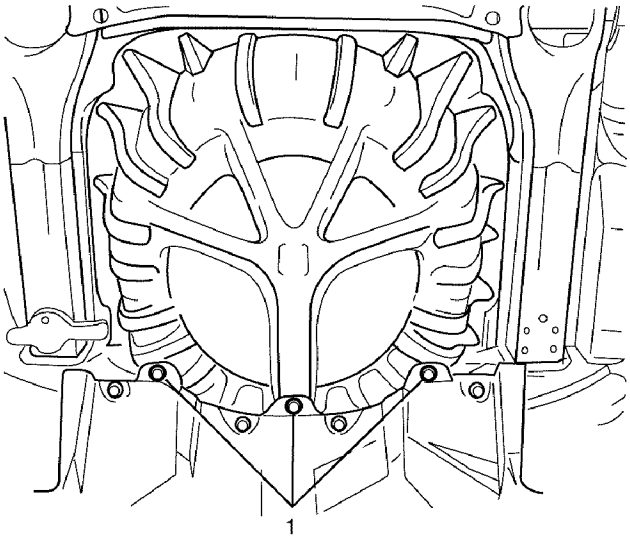
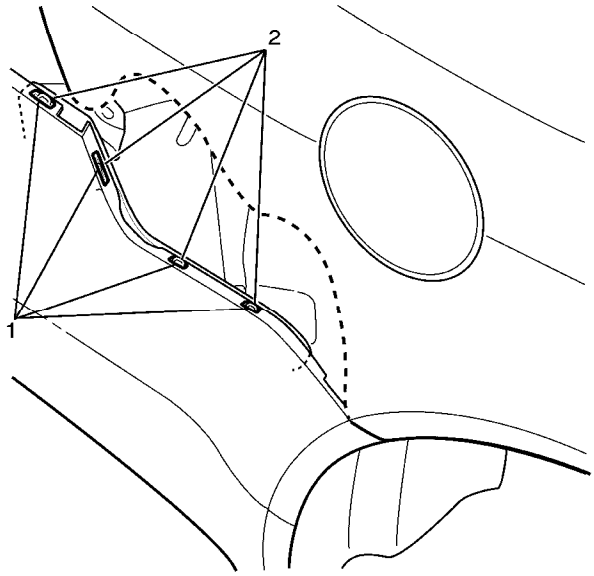


3. Remove the rear bumper fascia (2) to rear quarter panel retaining screws (1). Repeat for opposite side

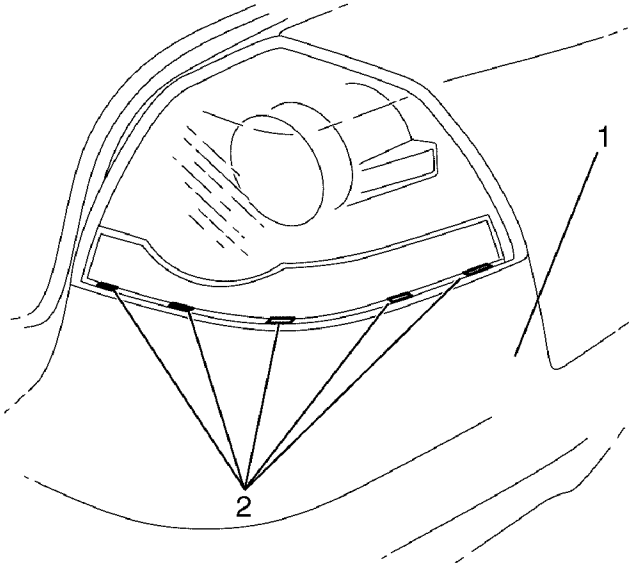


4. Remove the rear bumper fascia to spare wheel carrier retaining scrivets (1).

   Repeat for opposite side.

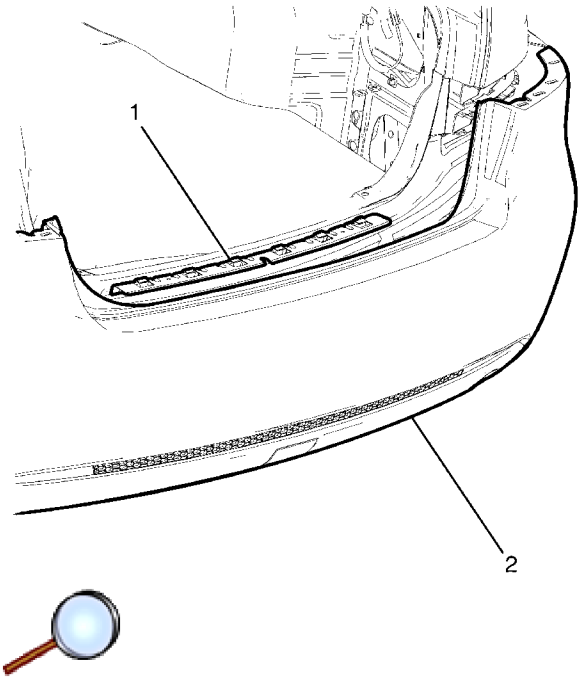


5. Disengage the rear bumper fascia (1) from the rear bumper fascia guide rail retaining tabs (2).



6. Disengage the rear bumper fascia (1) from the outer support retaining tabs (2).

   Repeat for opposite side.



7. With the aid of an assistant, remove the rear bumper fascia by sliding rearward to disengage the rear bumper fascia (2) from the rear bumper fascia centre support (1).

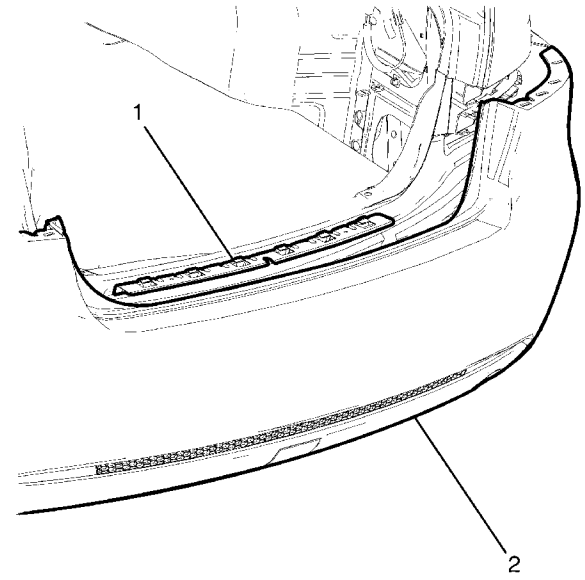
Disassembly Procedure

1. Remove the rear bumper fascia reflector. Refer to Rear Bumper Fascia Reflector Replacement.
2. Remove the rear bumper fascia extension. Refer to Rear Bumper Fascia Extension Replacement.

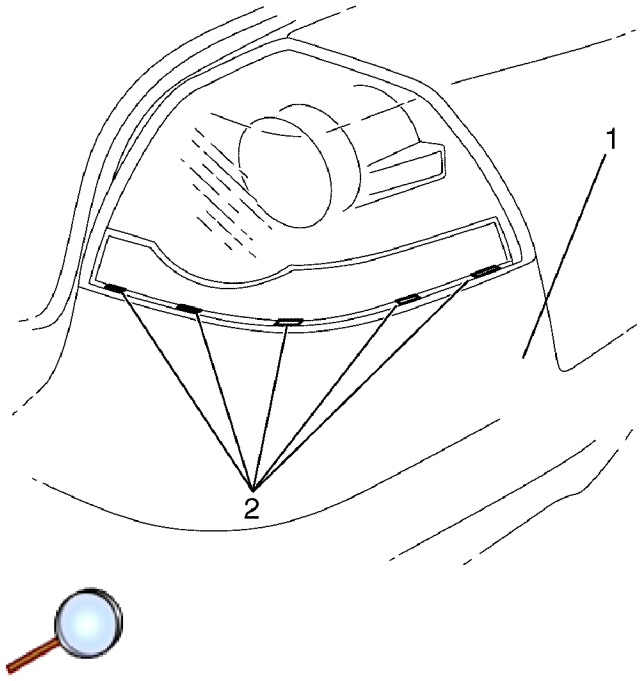
Assembly Procedure

1. Install the rear bumper fascia extension. Refer to Rear Bumper Fascia Extension Replacement.
2. Install the rear bumper fascia reflector. Refer to Rear Bumper Fascia Reflector Replacement.

Installation Procedure

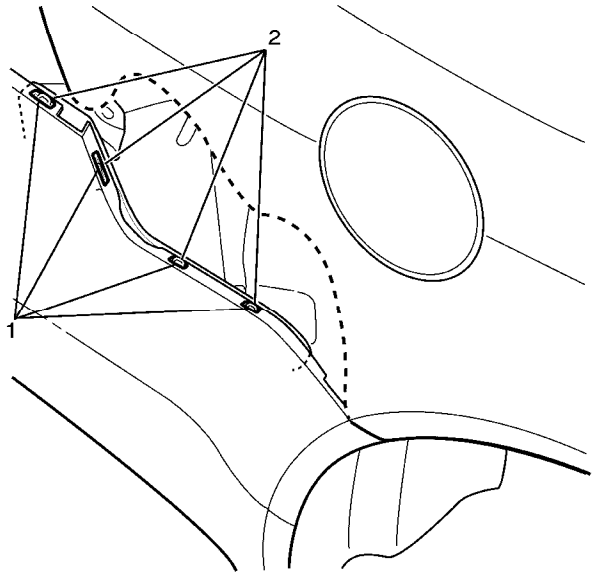


1. With the aid of an assistant, install the rear bumper fascia by sliding forward to engage the rear bumper fascia (2) to the rear bumper fascia centre support (1).



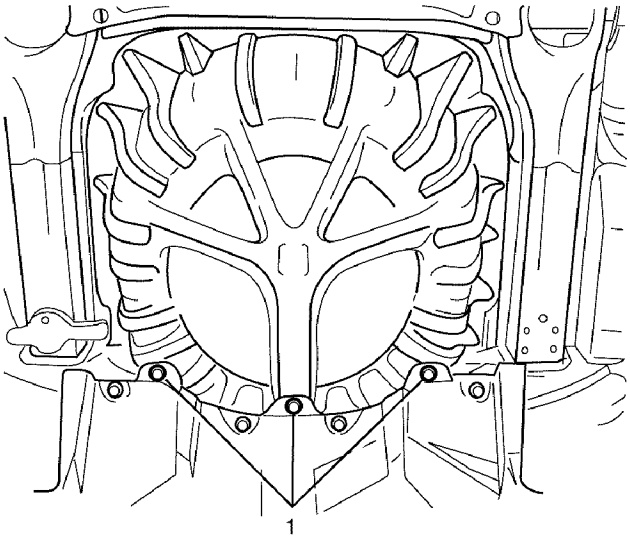
2. Engage the rear bumper fascia (1) onto the outer support retaining tabs (2).

   Repeat for opposite side.

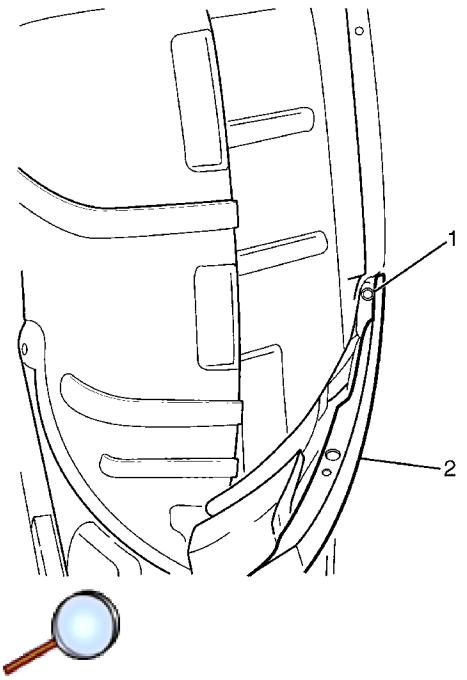


Note: Make sure the rear bumper fascia is secured to the rear bumper fascia centre, outer and lower supports by hearing an audible click.

3. Engage the rear bumper fascia (1) to rear bumper fascia guide rail retaining tabs (2).

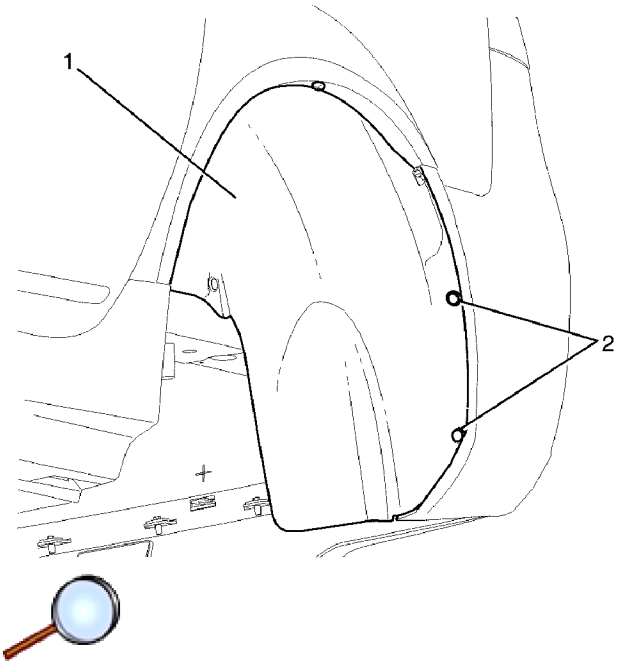


4. Install the rear bumper fascia to spare wheel carrier retaining scrivets (1).



5. Install the rear bumper fascia (2) to rear quarter panel retaining screws (1). Repeat for opposite side.

Caution: Refer to Fastener Caution in the Preface section.



6. Install the rear wheelhouse liner (1) to rear bumper retaining scrivets (2). Repeat for opposite side and tighten to **2 N·m (18 lb in)**.
7. Lower the vehicle.

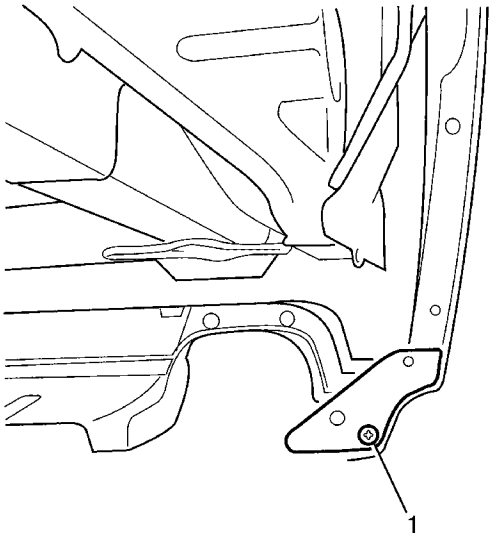
Rear Bumper Fascia Extension Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.

Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Remove the rear wheelhouse liner. Refer to Rear Inner Wheelhouse Replacement.



3. Remove the rear bumper fascia extension to rear bumper fascia retaining screw (1).

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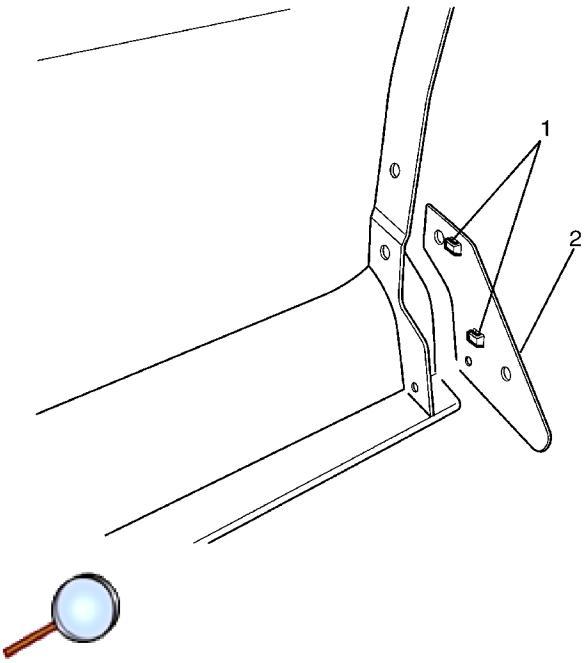
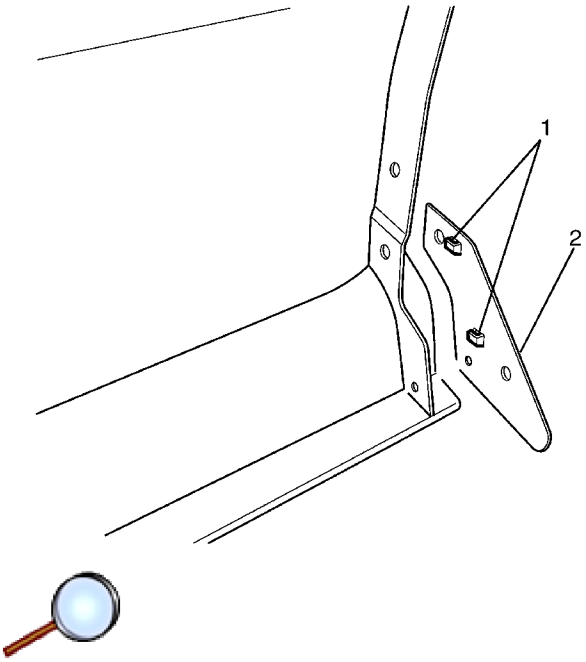


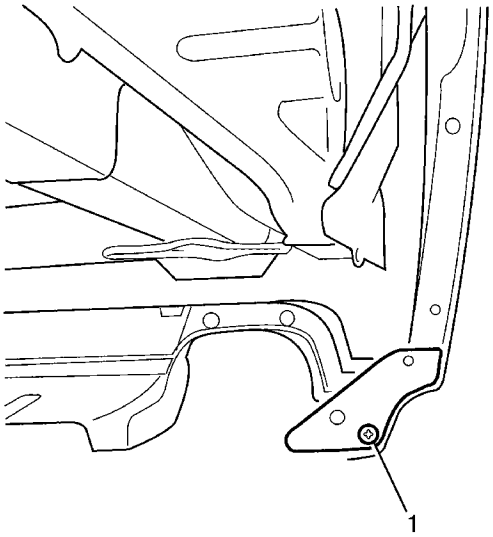
4. Disengage the rear bumper fascia extension retaining clips (1) from the rear bumper fascia.
5. Remove the rear bumper fascia extension (2) from the vehicle.

Installation Procedure



1. Position the rear bumper fascia extension (2) to the vehicle.
2. Engage the rear bumper fascia extension retaining clips (1) to the rear bumper fascia.

Caution: Refer to Fastener Caution in the Preface section.



3. Install the rear bumper fascia extension to rear bumper fascia retaining screw (1) and tighten to **2 N·m (18 lb in)**.
4. Install the rear wheelhouse liner. Refer to Rear Inner Wheelhouse Replacement.
5. Lower the vehicle.

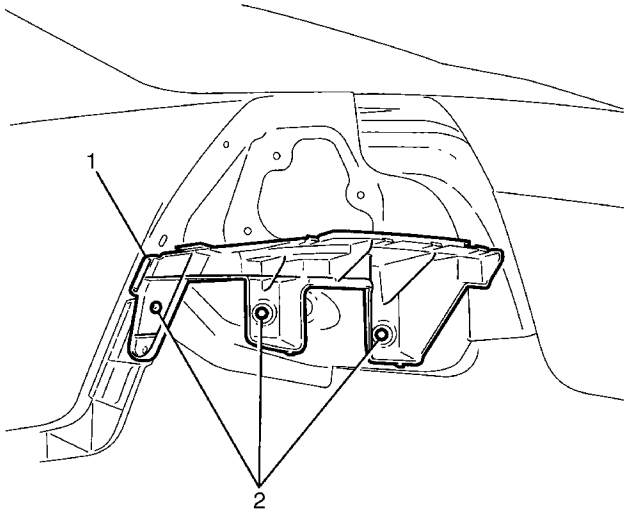
Rear Bumper Fascia Outer Support Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.

Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement.



Note: The rear bumper fascia outer support retaining rivets are signal use parts. They must be discarded after removal.

3. Drill out the rear bumper fascia guide rail retaining rivets (2).

   Discard the rivets.

4. Remove the rear bumper fascia guide rail (1) from the vehicle.

Installation Procedure

1. Position the rear bumper fascia guide rail (1) to the vehicle.

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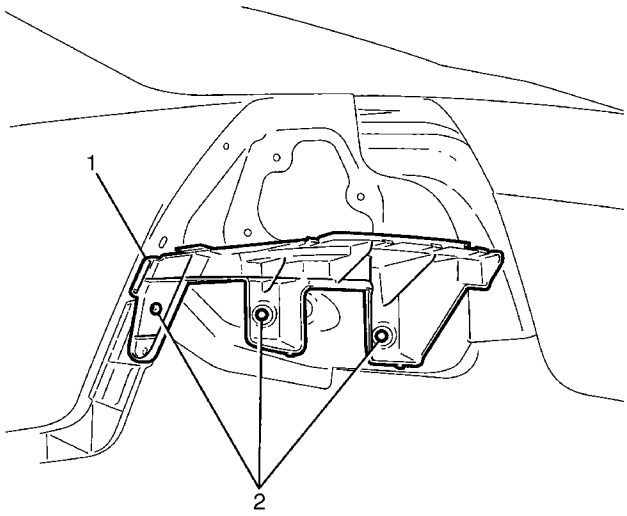
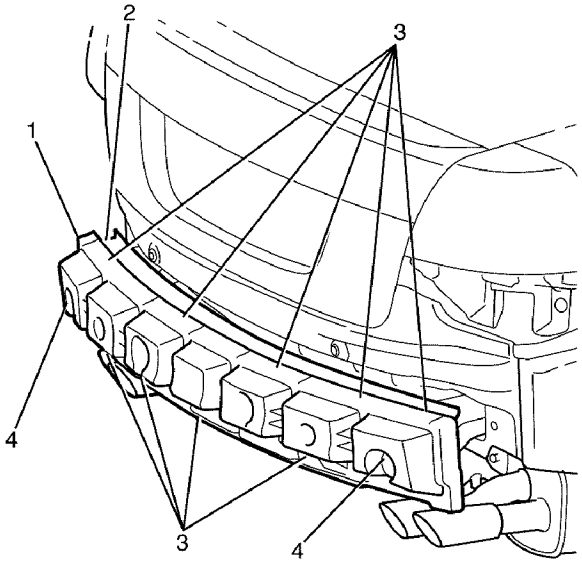


2. Install NEW rear bumper fascia outer support retaining rivets (2).
3. Install the rear bumper fascia. Refer to Rear Bumper Fascia Replacement.
4. Lower the vehicle.

Rear Energy Absorber Replacement

Removal Procedure



Important: The rear bumper fascia energy absorber is a critical safety item and must be handle with due care. If the rear bumper fascia energy absorber is damaged in any way during installation or removal, it must be replaced.

1. Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement.

   Important: Care must be taken not to damage the rear bumper fascia energy absorber to rear impact bar retaining clips (4)

2. Disengage the rear bumper fascia energy absorber (1) from the from the rear bumper impact bar (2) by applying suitable outward pressure to the indicted areas (3) along the body of the rear bumper fascia energy absorber (1).

Installation Procedure

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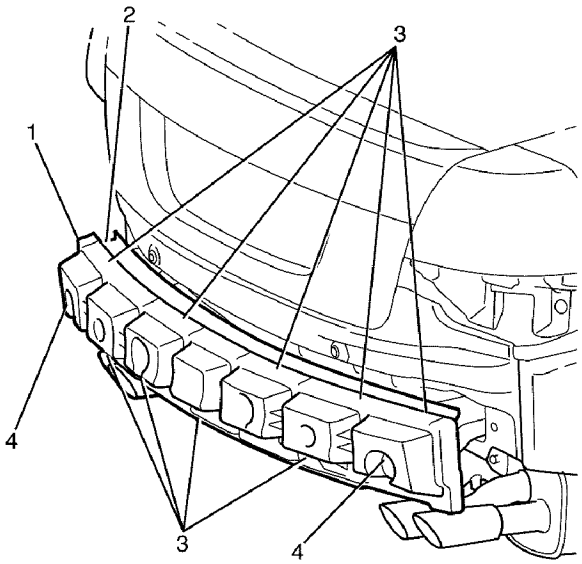


Important: The rear bumper fascia energy absorber is a critical safety item and must be handle with due care. If the rear bumper fascia energy absorber is damaged in any way during installation or removal, it must be replaced.

1. Engage the rear bumper fascia energy absorber (1) onto the rear bumper impact bar (2) making sure that the retention tabs (3) and the rear bumper fascia energy absorber to rear impact bar retaining clips (4) engages audibly.
2. Install the rear bumper fascia. Refer to Rear Bumper Fascia Replacement.

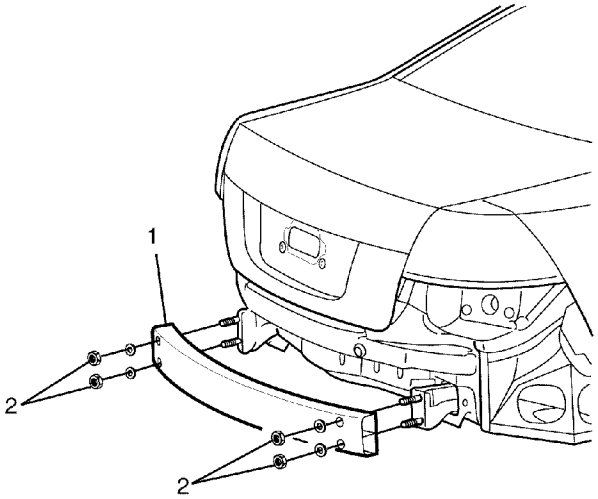
Rear Bumper Impact Bar Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.

Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement.



3. Remove the rear bumper impact bar to rear bumper impact bar bracket retaining nuts (2).
4. Remove the rear bumper impact bar (1).

Installation Procedure

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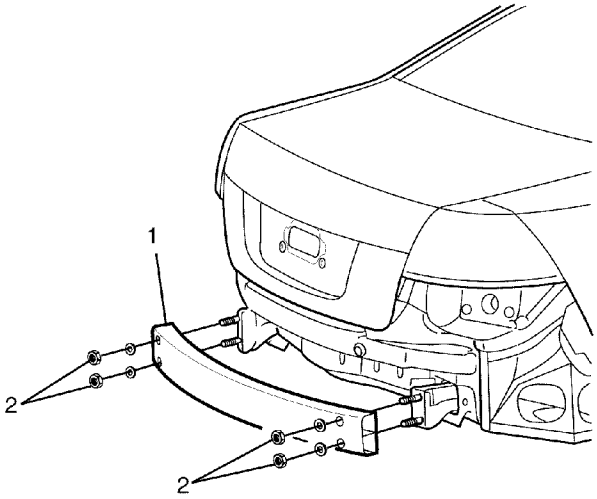


1. Install the rear bumper impact bar (1) to the rear impact bar brackets.

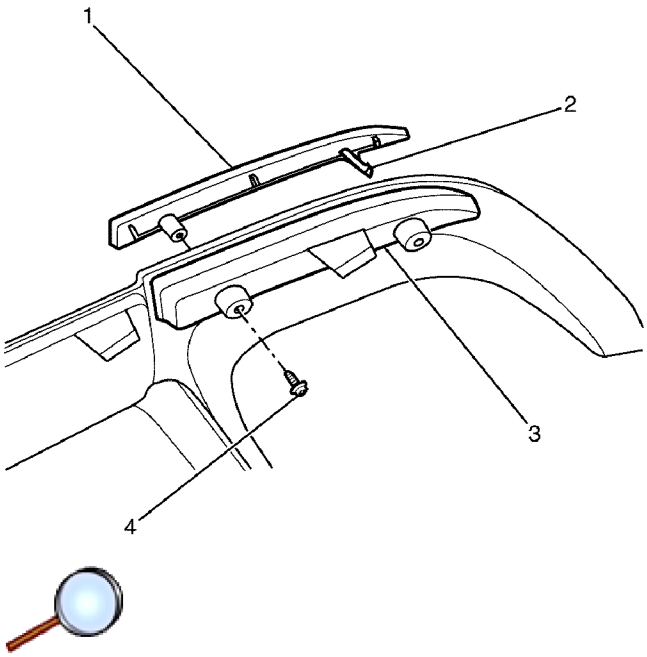
   Caution: Refer to Fastener Caution in the Preface section.

2. Install the rear bumper impact bar to rear bumper impact bar bracket retaining nuts (2).
   2.1. Install the upper retaining nuts first.
   2.2. Install the lower retaining nuts second and tighten to **22 N·m (16 lb ft)**.
3. Install the rear bumper fascia. Refer to Rear Bumper Fascia Replacement.
4. Lower the vehicle.

Rear Bumper Fascia Reflector Replacement

Removal Procedure

1. Remove rear bumper fascia molding. Refer to Rear Bumper Fascia Molding Replacement.



2. Remove the rear bumper fascia molding to rear bumper fascia reflector retaining screw (4).

   Note: Care should be taken not to damage the rear bumper fascia reflector retaining clip (2)

3. Remove the rear bumper fascia reflector (1) from the rear bumper fascia molding (3).

Installation Procedure

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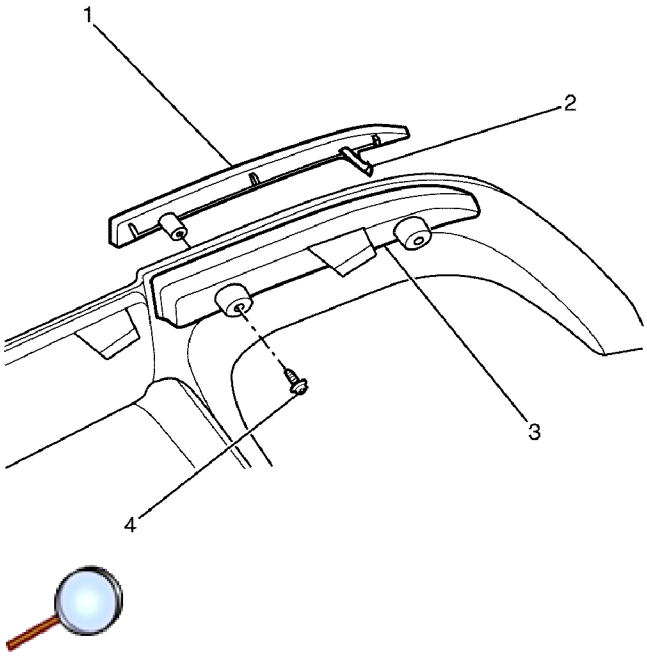


Note: Make sure that the rear bumper fascia reflector retaining clip (2) engages the rear bumper fascia molding (3).

1. Install the rear bumper fascia reflector (1) to the rear bumper fascia molding (3).

Caution: Refer to Fastener Caution in the Preface section.

2. Install the rear bumper fascia molding to rear bumper fascia reflector retaining screw (4) and tighten to **20 N·m (18 lb. ft)**.
3. Install the rear bumper fascia molding. Refer to Rear Bumper Fascia Molding Replacement.

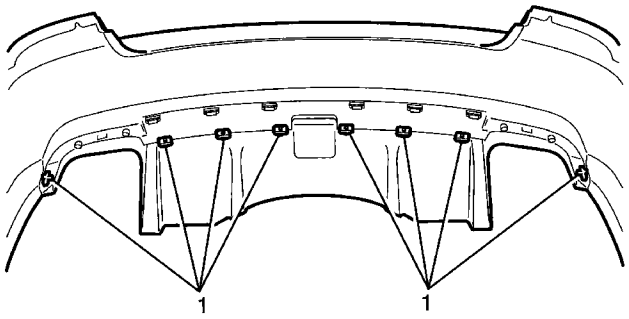
Rear Bumper Fascia Insert Replacement

Removal Procedure

Warning: Refer to Safety Glasses Warning in the Preface section.

Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement.



3. Remove the rear bumper fascia moulding to rear bumper fascia retaining scrivets (1).

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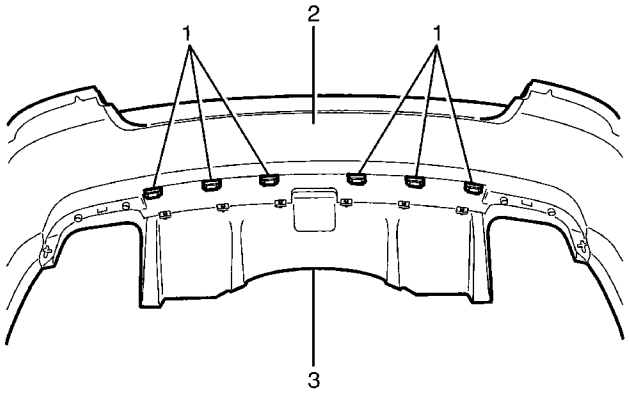
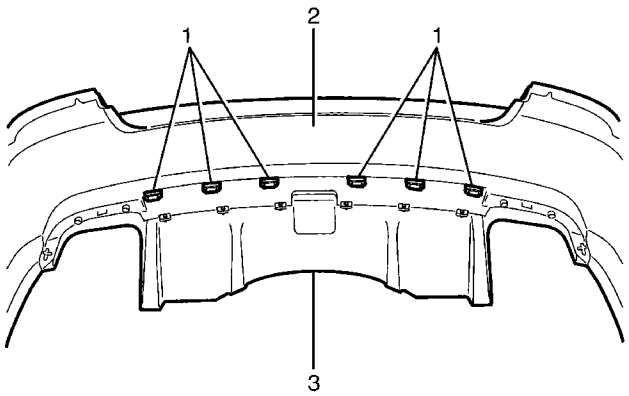
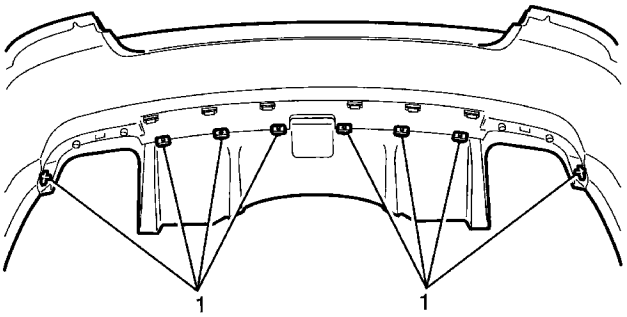


4. Disengage the retaining tabs (1) from the rear bumper fascia (2).
5. Remove the rear bumper fascia moulding (3) from the rear bumper fascia (2).

Installation Procedure



1. Install the rear bumper fascia moulding (3) to the rear bumper fascia (2).
2. Firmly press the retaining tabs (1) into the rear bumper fascia (2).



3. Install the rear bumper fascia moulding to rear bumper fascia retaining scrivets (1).
4. Install the rear bumper fascia. Refer to Rear Bumper Fascia Replacement.
5. Lower the vehicle.